Models: PF1021-C, PF1023-C, PF1053-COST-40, PF1053NC-COST-40, PF1083-COST-40 For Grinder Pumps w/Start Components

## **Features:**

• **ENCLOSURE:** NEMA 4X weather resistant Poly enclosure with stainless door latches w/padlock hasp

• **CIRCUIT BREAKER:** For short circuit protection

• CONTACTOR: IEC

• **SWITCH:** Pump Hand-off-Auto

• **SWITCH:** Alarm silence & On-Off-Test

• LIGHT: Green pump run

• SUB PLATE: Switch and light mounting

• FUSE: 1 Amp, Control circuit

• **START COMPONENTS:** Start & Run capacitors, start relay

• **TERMINAL STRIP:** Box lugs for customer wiring & ground lugs

WIRING: Color coded internal wiring

• AUDIBLE ALARM: Externally mounted 90 db @ 10 Ft. buzzer

• ALARM LIGHT: 360 degree red alarm light

• **SEAL LEAK SENSOR\*:** Seal leak circuit with indicator light

 TEMPERATURE SENSOR\*: Motor heat sensor circuit with indicator light

 LEVEL CONTROL: Includes Qty. 3, normally open, mechanical, pilot duty, narrow angle, 5 Amp @ 120/240 VAC, Floats with 15 Ft. 16/2, SJOW cords and external weight.

Built and Labeled to UL 508A standard with NEMA 4X rating. Consult factory for other available options.

Some options may require an increase in the enclosure size.

 $\triangle$ 

**WARNING:** CANCER AND REPRODUCTIVE HARM-WWW.P65WARNINGS.CA.GOV

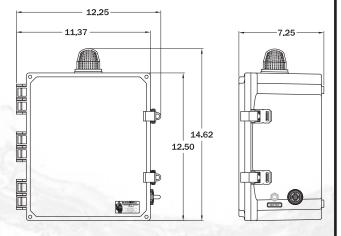
НР	VOLTS	MAX AMPS	PART NUMBER
2	200	20	PF1021-C
2	230	20	PF1023-C
3, 5	230	40	PF1053-COST-40
4.5	230	40	PF1053NC-COST-40 (Non-Clog Pump)
7.5	230	40	PF1083-COST-40

(\*) ST = Seal Leak & Motor Thermal Overload Detection C= Capacitor Start Components, O = Overload Protection 2HP Grinder pumps **DO NOT** include Seal Leak & Motor Thermal Overload detection, MUST add as Option.



Control Panel
Simplex, NEMA 4X
Single Phase, 200/230 Volt
w/Start Components



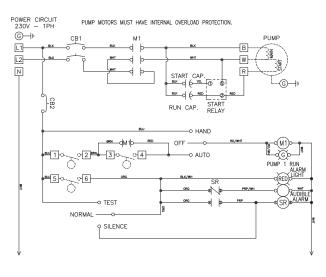


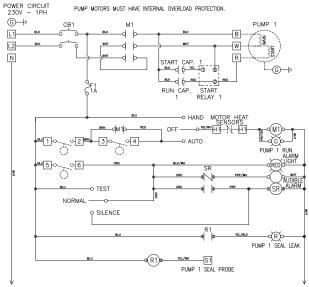


Sect. AC Page 35 Rev. 02/2021 Models: PF1021-C, PF1023-C, PF1053-COST-40, PF1053NC-COST-40, PF1083-COST-40 For Grinder Pumps w/Start Components

## 2, 3, 4.5, 5, 7.5HP -- Standard Panel Schematic w/Start Components

Black - Main (Run) Red - Start White - Common Black - Main (Run) Red - Start White - Common

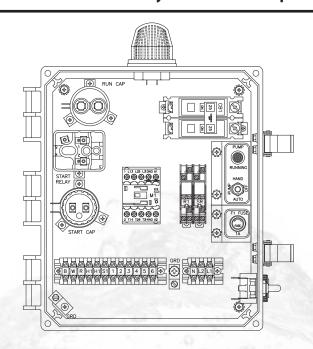




**2HP 1PH Panels** 

3, 4.5, 5, 7.5HP 1 PH Panels

## 2, 3, 4.5, 5, 7.5HP -- Standard Panel Layout w/Start Components



## **NOTES:**

- 1. The 3, 5 & 7.5HP Panels shown with Seal Leak and Temperature sensors (ST).
- 2. 2 HP Panels **do not** include Seal Leak and Temperature sensors. **Must** add as Option.

